

Work Order ID 124930

September-26-14 11:48:37 AM

124930

Page 1

Item ID: D4704-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Expandable Pin Assembly **3**
 Start Date: 9/26/14 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 10/03/14 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4704	A

110 Pick Kit 0.00

110

Packaging Memo 0.00

Packaging

3x 14/10/20 DAS 36 9-89

120 0.00

120

Small Fab Memo 0.00

Small Fab ASSEMBLE AS PER DWG USE DT9882, DT9883

3x 14/10/20 DAS 36 9-89

130 QC5- Inspect part completeness to step on W/O 0.00

130

QC Memo 0.00

Quality Control

3 14-10-20 DAS 9 9-89

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Item ID: D4704-041

Accept

N900040100

Setup Start

***N.S**

Revision ID:

Item Name: Expandable Pin Assembly

Stop

***N.S**

Start Date: 9/26/14

Start Qty: 2.00

2

Cust Item ID:

Required Date: 10/03/14

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

***N.F**

QC:

Date:

SPC (Y/N):

Date:

Stop

***N.F**Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
Number

140

Identify as per dwg & Stock Location: **ST 117**

0.00

140

Packaging

Memo

0.00

OCT 20 2014

Packaging

DAS
06
9-89

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

14/10/2014**4-10-20**

Picklist Print

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Work Order ID: 124930

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Parent Item: D4704-041

D4704-041

Parent Item Name: Expandable Pin Assembly

Start Date: 9/26/14

Required Date: 10/03/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.09.10 NEW ISSUE DD VERF:JFS
12.10.16 AS PER DWG REV.A DD VERF:JFS

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4708-1 *D4708-1* Lanyard		Manufactured	No			110	Each	5.0000	1	2		14/10/20	DAS 36 9-89
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**

Location

Loc Qty

Loc Code

ST117

5

107079

5

3

D4709-1 *D4709-1* Spring Clip		Manufactured	No			110	Each	40.0000	2	4		14/10/20	DAS 36 9-89
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**

Location

Loc Qty

Loc Code

ST117

40

102641

40

6

D4711-041 *D4711-041* Expandable Pin Assembly, Modified		Manufactured	No			110	Each	2.0000	2	4		14/10/20	DAS 36 9-89
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**

Location

Loc Qty

Loc Code

GA

1

105434

1

ST120

1

113783

1

B125348 (6)

MS20613-4C8 *MS20613-4C8* Rivet		Purchased	No			110	Each	301.0000	4	8		14/10/20	DAS 36 9-89
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**

Location

Loc Qty

Loc Code

ST309

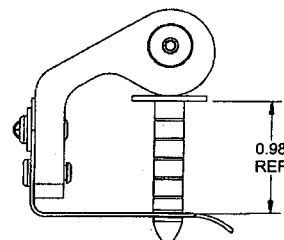
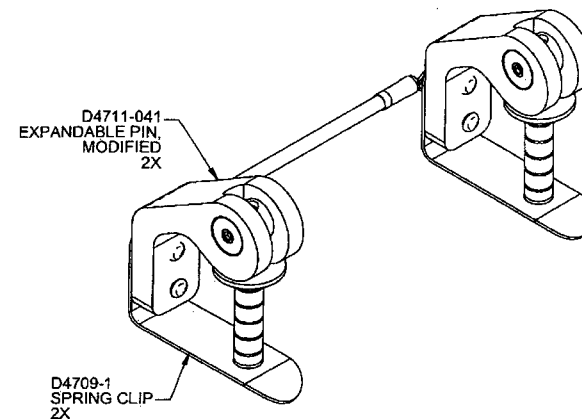
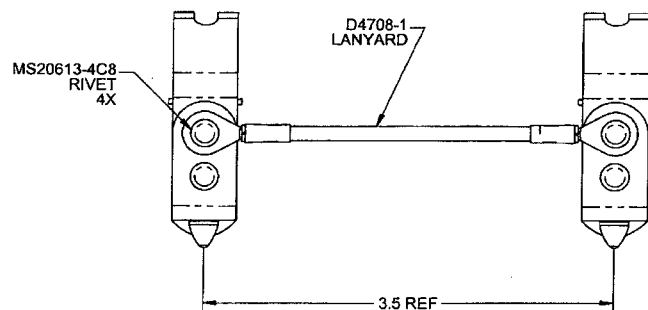
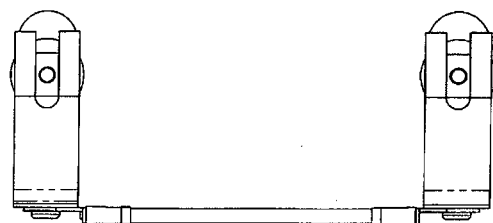
301

120242

301

12

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4704-041	EXPANDABLE PIN ASSY
1	2	D4711-041	EXPANDABLE PIN, MODIFIED
2	1	D4708-1	LANYARD
3	2	D4709-1	SPRING CLIP
4	4	MS20613-4C8	RIVET



D4704-041 EXPANDABLE PIN ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4704-041" AND B/N "BXXXXX" PER QSI 044 6.1
- 7) WEIGHT: 0.39 lbs

A		NEW ISSUE	RP	12.09.19
REV.	DESCRIPTION		BY	DATE
DESIGN	RP	DART AEROSPACE USA, INC.		
DRAWN	RP	KENT, WA		
CHECKED	A.P.	DRAWING NO.	REV. A	
MFG. APPR.		D4704	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		EXPANDABLE PIN ASSY	NTS	
DATE	12.09.19	<small>COPYRIGHT © 2012 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS COVENANT THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>		

WLB 124930

12.10.12